

Date: Tuesday, 8/14/2007 6:35:18 AM
 User: Jean-Luc Menard

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: STRIKER PLATE
Job Number	: 33888		
Estimate Number	: 10589		
P.O. Number	: <i>N/A</i>	Part Number	: D2237
This Issue	: 8/14/2007 S.O. No. : <i>N/A</i>	Drawing Number	: D2237 REVD1
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: <i>N/A</i> Type : SMALL / MED FAB	Drawing Revision	: <i>D1</i>
Previous Run	: 33486	Material	: <i>N/A</i>
Written By	: <i>[Signature]</i>	Due Date	: 8/21/2007
Checked & Approved By	: <i>[Signature]</i>	Qty:	<i>51</i> Um: Each
Comment	: Est. C 02.05.11 Clarify IPP NG EST D 06.05.25 Waterjet EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M304S22GA	304/316 .032 Sheet
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Comment: Qty.: 0.0105 sf(s)/Unit Total : 0.5250 sf(s)

304/316 .032 Sheet

Batch: *M105661**UB 07-08-14*

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET

1-Cut as per Dwg D

Dwg Rev: *01*Prog Rev: *D1**UB 07-08-14*

2-Deburr if necessary

> ml 07/08/21 XSL

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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*UB 07-08-14*

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

*En 07/08/22**(XSL) Coanked*

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

1-Form as per drawing

*JS**07/12/04*

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: STRIKER PLATE

Job Number: 33888

Part Number: D2237

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



counters

Comment: INSPECT WORK TO CURRENT STEP

6 07/12/04 (X57)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *ST 21*

6 07/12/04

(X57)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



57

Comment: FINAL INSPECTION/W/O RELEASE

07/12/05

Job Completion



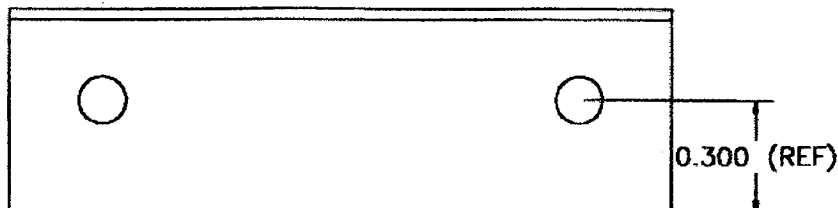
6 07/12/05

DART

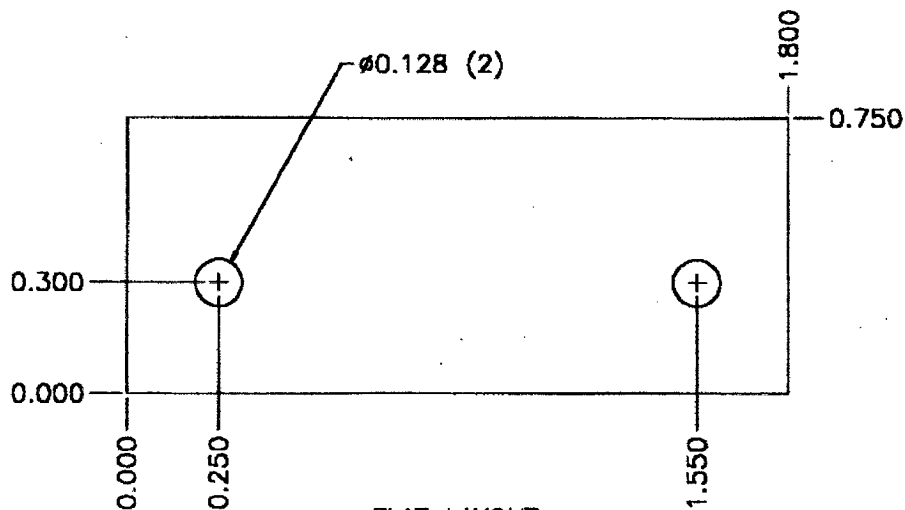
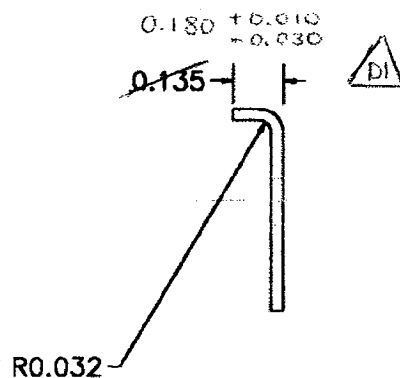


DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	B WILLIAMS	DRAWING NO.	REV. D
CHECKED	APPROVED	D2237	SHEET 1 OF 1
DATE		TITLE	SCALE
94:10:25		STRIKER PLATE	2:1
DI	04.06.15	UPDATE DIMENSION	

RELEASED
97/12/17 DS



BEND DETAIL



FLAT LAYOUT

MATERIAL: 304/316 SS, 0.034 THICK